

# CIGARETTE SPECIFICATION

STOCKTON STREET  
PM SUPER LIGHTS 83MM REGULAR FIB  
BRAND CODE-1300 (STD)

EFFECTIVE DATE: 09/05/89  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	8.0	MG/CIGT	7.5 - 8.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	62.0	MM					
FILTER LENGTH	:	21.0	MM					
TIPPING LENGTH	:	25.000	MM					
TOTAL R.F.D.	:	4.75	IN. H <sub>2</sub> O					
DILUTION TARGET	:	33.0 +/-	5.0 %					

TIPPING PAPER : 50MM X 3200H WHI SOL PPT KC 236M2 12-136-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: NATIONAL 72-2782 PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.00% PM SUPER LIGHTS REGULAR FIB

CIGARETTE PAPER : 27.25MM X 6500H 50CU/2.6%(KC664/EC14547) 10-028-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK B) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

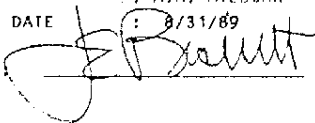
PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF MATERIALS/VENDORS.

REASON FOR CHANGE : CIGARETTE PAPER CITRATE ADDITIVE % CHANGED FROM  
: 12IC (50CU/2.0%) PM MATERIAL CODE 10-022A TO 12HC  
: (50CU/2.6%) PM MATERIAL CODE 10-028A TO DECREASE  
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A.M. MILBURN  
PREPARATION DATE : 8/31/89

PRINTING DATE : 8/31/89  
PRINTING TIME : 9:28:02

APPROVED BY: 

SUPERCEDES SPECIFICATION DATED: 8/03/89

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